





# SUPER RGB Sensor

Lustre Detection Sensor Head is newly developed





It can detect lustre without being affected by colours

Try the performance of Lustre Detection Sensor Head





## All the features you need for stable lustre detection

Conventional photoelectric sensors can't come close

#### NEW

#### **Lustre Detection Sensor Head CZ-H72**

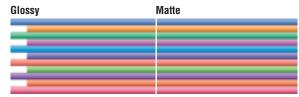


#### Detecting presence/absence of adhesive on targets It extracts only the lustre component from the target's surface

Most targets reflect both regular and diffuse light components. The special lustre capturing optics in the CZ-H72 sensor head extract only the lustre component and eliminate the undesirable effects of diffuse reflections.

#### Unaffected by coloured patterns or print below a glossy surface

The CZ-H72 can reliably detect targets by their lustre level, without being affected by colours or print



\*The glossy level may vary depending on printing ink condition.

#### Lighter and smaller sensor head (Patent pending)

Light is emitted using a fibreoptic cable. Designing the light emitting electronics in the amplifier, rather than the sensor head, results in significant size reduction.



onventional models

Conventional model

#### Selectable beam spot size

Choose from 5 mm or 3 mm diameter beam spots (when detecting from 15 mm) Note: Total detecting range is from 10 to 20 mm







Detecting presence/ absence of adhesive agent on targets

## Amplifier for lustre detection sensor -



#### Digital display indicates gloss levels Industrial first Easy setup with dual digital display

The measured value and the setting value can be viewed simultaneously. In addition, the sensitivity can be easily finetuned with the touch of a button.

#### FILM mode for detecting presence/ absence of films (Patent pending)

The amplifier features a built-in FILM mode, which can be selected for difficult detection of such targets as packaging films for cigarettes or Compact Discs. These films exhibit birefringence, which can prevent stable detection in conventional photoelectric sensors.



absence of wrapping film

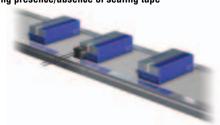
Response frequency 200µs Fastest in its class

One unit can detect 4 different | Most levels in its class glossy levels

#### Lustre Detection Sensor Head ----- Applications in various industries

#### Food/Pharmaceutical

#### Detecting presence/absence of sealing tape



Detects presence/absence of sealing tape. It stably detects patterned transparent sticker without being affected by background colours or patterns.

#### Food/Pharmaceutical

#### Detecting presence/absence of transparent film



Detects presence/absence of transparent film. It can stably detect targets without being affected by vibration.

#### Packaging

#### Detecting defect of shrink packaging



Detects shrink film wrapping defects. FILM mode reduces dual refraction from films to stably detect targets.

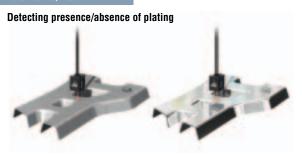
#### Electric/Electronic industry

#### Detecting presence/absence of plating at contact points



Detects presence/absence of plating electrodes. With selectable large/small beam spots, it can stably detect small targets.

#### Automotive/Metal



Detects presence/absence of plating. It digitally indicates lustre level. Sensitivity setting or fine adjustment are easily performed with simple push buttons.

#### Automotive/Metal

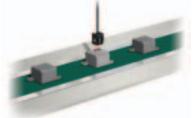
## Detecting presence/absence of adhesive agent on a sealer (low temperature)



Detects presence/absence of adhesive. The sensor head is half the size of conventional models, enabling more flexible mounting.

#### Plastic/Moulding

#### Detecting presence/absence of flat paint on plastics



Detects different types of moulded articles by checking presence/absence of flat paint. It can recognise up to 4 different types of targets without tooling changes.

#### General

#### Detecting presence/absence of hot-melt coating/adhesive agent



Detects presence/absence of hot-melt coating. It stably detects targets without being affected by the targets' colours or patterns.

## Specifications

#### Sensor head

| Туре                             | Lustre detection (Adjustable beam spot)  | Adjustable spot   | Lustre-cancel                                    | Lustre-cancel, small beam spot                 | Fluorescence detection UV                       |  |
|----------------------------------|--|---|--|--|---|--|
| Model                            | CZ-H72 NEW   | CZ-H32  | CZ-H35S  | CZ-H37S  | CZ-H52  |  |
| Detection range                  | 15 mm (Centre) <sup>2</sup>  | 50 to 95 mm<br>(Recommended: 70 mm)   | 28 to 52 mm<br>(Recommended: 40 mm)              | 11 to 20 mm<br>(Recommended: 15 mm)            | 25 to 55 mm<br>(Recommended: 35 mm)             |  |
| Smallest spot diameter           | Small: 3 mm dia.<br>Large: 5 mm dia.<br>at reference distance<br>of 15 mm            | Small: 3 mm dia.<br>Medium: 4.5 mm dia.<br>Large: 5.5 mm dia.<br>at respective reference distance <sup>1.</sup> | 4.5 mm dia.<br>at reference<br>distance of 40 mm | 1 mm dia.<br>at reference<br>distance of 16 mm | 10 mm dia.<br>at reference<br>distance of 25 mm |  |
| Detection angle                  | Small: Horizontal ±4°,<br>vertical ±3°<br>Large: Horizontal ±4.5°,<br>vertical ±3°   | -   | -  | -  | -   |  |
| Light source                     | Red LED (665 nm)   | Red LED (665 nm)/Green LED (520 nm)/Blue LED (465 nm)   |  |  | UV (ultraviolet) LED (375 nm) <sup>3</sup> .    |  |
| Receivable wavelength (Receiver) | _  | - 425 to 550  |  |  | 425 to 550 nm                                   |  |
| Minimum bend radius of fibre     | 25 mm  | 25 mm   |  | 15 mm  | _   |  |
| Ambient light                    | Incandescent light: 10,000 lux max., Sunlight: 20,000 lux max.                       |   |  |  |   |  |
| Ambient temperature              | -10 to +55°C, No condensation  |   |  |  |   |  |
| Vibration                        | 10 to 55 Hz, double amplitude: 1.5 mm, 2 hours in each of X, Y and Z axis directions |   |  |  |   |  |
| Enclosure rating                 | IP40   |   |  |  |   |  |
| Material                         | Fibreglass reinforced plastic  |   |  |  |   |  |
| Lens cover                       | Glass  | Polyarylate   | Triacetate, Polyarylate (Metal se                | ection: TYPE 304 stainless steel)              | Glass   |  |
| Weight (including 2-m cable)     | Approx. 50 g   | Approx. 40 g Approx. 45 g   |  | Approx. 45 g                                   | Approx. 40 g                                    |  |
|                                  | Approx. 50 g Approx. 40 g Approx. 40 g Approx. 40 g                                  |   |  |  |   |  |

- 1. Reference distance: 65 mm for Small, 60 mm for Medium, and 50 mm for Large
- 2. Small beam spot: 15 ±3 mm, Large beam spot: 15 ±5 mm
- 3. The CZ-H52 emits ultraviolet light from the transmitter. Do not directly look at the light source while in operation.

#### **Amplifiers for C7-H72**

| Ampimers for GZ-H1Z          |                           |   |                |  |  |
|------------------------------|---------------------------|---|----------------|--|--|
| Model                        | NPN                       | CZ-V21A   | CZ-V22A        |  |  |
|                              | PNP                       | CZ-V21AP  | CZ-V22AP       |  |  |
| Unit type (Main/expansion)   |                           | Main unit   | Expansion unit |  |  |
| Response time                |                           | 200 µs (HIGH SPEED)/1 ms (FINE)/<br>4 ms (TURBO)/8 ms (SUPER)   |                |  |  |
| Control output <sup>1.</sup> |                           | NPN (PNP) open-collector x 4 channels,<br>40 VDC (30 VDC) max., Up to 100 mA for one output,<br>Up to 200 mA in total of 4 outputs,<br>Residual voltage: 1.0 V max. |                |  |  |
| Protection circuit           |                           | Reverse-polarity protection, overcurrent protection, surge absorber   |                |  |  |
| External calibration input   |                           | Non-voltage input, Input time: 20 ms min.   |                |  |  |
| External shift input         |                           | Non-voltage input, Input time: 20 ms min.   |                |  |  |
| Timer function               |                           | Timer OFF/OFF-delay/ON-delay/One-shot,<br>Timer time: 1 to 1,000 ms adjustable  |                |  |  |
| Power supply                 |                           | 24 VDC, Ripple (P-P): 10% max.  |                |  |  |
| Current consumption          |                           | Normal mode: 1.5 W (62.5 mA max.),<br>Eco-mode: 1 W (42.0 mA max.)  |                |  |  |
| Ambient                      | temperature <sup>2.</sup> | -10 to +55°C, No condensation   |                |  |  |
| Vibration                    |                           | 10 to 55 Hz, double amplitude: 1.5 mm,<br>2 hours in each of X, Y and Z axis directions   |                |  |  |
| Material                     |                           | Housing, cover: Polycarbonate   |                |  |  |
| Weight (with 2-m cable)      |                           | Approx. 110 g   | Approx. 100 g  |  |  |

#### Amplifiers for CZ-H32/H35S/H37S/H52

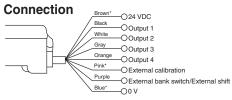
| Ampiniora for az flazifladomiaramiaz   |     |   |                |  |  |  |
|--|-----|---|----------------|--|--|--|
| Model  | NPN | CZ-V21  | CZ-V22         |  |  |  |
|  | PNP | CZ-V21P   | CZ-V22P        |  |  |  |
| Unit type (Main/expansion)   |     | Main unit   | Expansion unit |  |  |  |
| Response time  |     | 200 μs (HIGH SPEED)/1 ms (FINE)/<br>4 ms (TURBO)/8 ms (SUPER)   |                |  |  |  |
| Control output <sup>1</sup>  |     | NPN (PNP) open-collector x 4 channels,<br>40 VDC (30 VDC) max., Up to 100 mA for one output,<br>Up to 200 mA in total of 4 outputs,<br>Residual voltage: 1.0 V max. |                |  |  |  |
| Protection circuit   |     | Reverse-polarity protection, overcurrent protection, surge absorber   |                |  |  |  |
| External calibration input   |     | Non-voltage input, Input time: 20 ms min.   |                |  |  |  |
| External bank switch input (C/C+I mode), External shift input (Super I mode) |     | Non-voltage input, Input time: 20 ms min.   |                |  |  |  |
| Timer function   |     | Timer OFF/OFF-delay/ON-delay/One-shot,<br>Timer time: 1 to 1,000 ms adjustable<br>(for each bank respectively)  |                |  |  |  |
| Power supply   |     | 24 VDC, Ripple (P-P): 10% max.  |                |  |  |  |
| Current consumption  |     | Normal mode: 1.5 W (62.5 mA max.),<br>Eco-mode: 1 W (42.0 mA max.)  |                |  |  |  |
| Ambient temperature 2.   |     | -10 to +55°C, No condensation   |                |  |  |  |
| Vibration  |     | 10 to 55 Hz, double amplitude: 1.5 mm,<br>2 hours in each of X, Y and Z axis directions   |                |  |  |  |
| Material   |     | Housing, cover: Polycarbonate   |                |  |  |  |
| Weight (with 2-m cable)  |     | Approx. 110 g   | Approx. 100 g  |  |  |  |

- 1. 20 mA max. when several units are connected.
- 2. When several units are connected, the acceptable ambient temperature varies depending on the conditions given below. To connect several units, be sure to mount them to a DIN rail and to limit the output current to a maximum of 20 mA. When 1 or 2 units are connected: -10 to +50°C When 3 units are connected: -10 to +45°C

  Note: The expansion unit of the FS-V20 Series cannot be connected to the main unit of the CZ-V20 Series. To connect the FS and CZ Series units, connect the expansion unit of the CZ-V20 Series to the main unit of

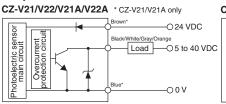
the FS-V20 Series. To connect two or more expansion units, connect the CZ-V20 Series units on the right of the FS-V20 Series units.

## Input/output circuit

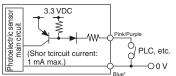


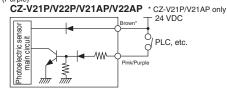
\* CZ-V21/V21A/V21P/V21AP only

#### **Output circuit**

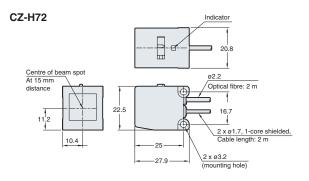


CZ-V21P/V22P/V21AP/V22AP \* CZ-V21P/V21AP only -0 24 VDC Load





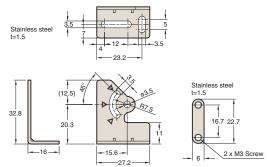
Unit: mm



#### Mounting bracket A\*

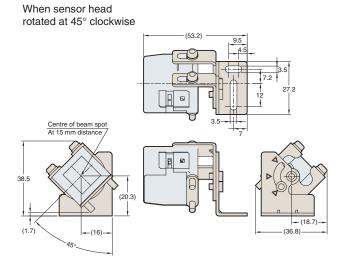
# 

#### Mounting bracket B\*

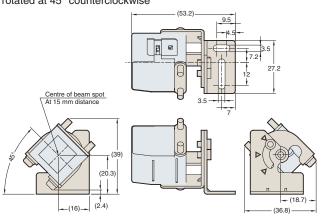


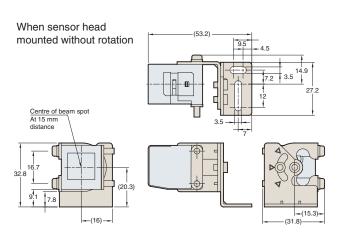
\* Mounting bracket A/B is attached to CZ-H72

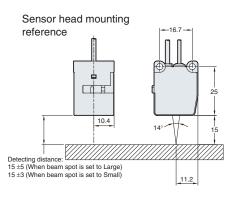
#### When the mounting bracket is attached



## When sensor head rotated at 45° counterclockwise

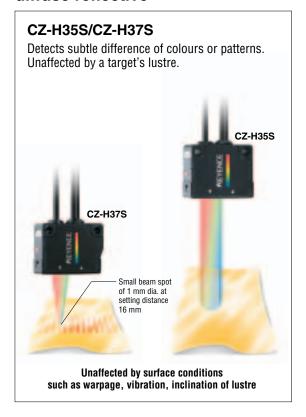






## Digital RGB Sensor Line-up

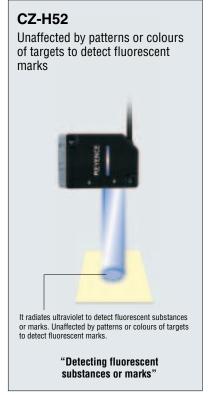
#### Lustre canceling diffuse reflective



#### Long detection distance Fluorescence detection diffuse reflective



# **UV** sensor



Specifications are subject to change without notice

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